



Opaque Laminating Adhesives

7956MWS/7966MWS

with 3M™ High Performance Adhesive 200MP

Save money by saving time



3M™ Opaque Attachment Tape 7956MWS offers complete opaque coverage without flood coats of ink and your printing stands out bright against a solid background. 7956MWS utilises our high performance acrylic 3M adhesive 200MP on both sides of an opaque, white vapour coated polyester film

Different process steps in one product, which will save costs in your membrane switch and graphic attachment applications.

Target Markets

- Graphic overlays
- Circuit separation (spacers)
- Transportation
- Signage and Display

Key Applications

- Mobile Phones
- Control panels
- General industrial graphic overlays

Features

- White, Opaque PET carrier coated both sides with 3M Industry Standard 200 MP Acrylic adhesive
- 7956MWS/7966MWS

Benefits

- Provides Greater dimensional stability
- Eliminates multi-pass silk screened flood coats on graphic overlays
- Cost savings: time, material and labour

Features 3M™ 200MP Adhesive

Benefits

- High cohesive strength
- Long-term resistance to stress of switch actuation
- Less oozing, lifting
- Outstanding resistance to temperature, humidity, moisture and UV light
- Excellent chemical resistance
- Detergent, cleaner and solvent resistant
- Reliable and consistent quality



Application Ideas

- Attachment of nameplates, appliquéés and decorative trim to metal and high surface energy plastics
- Suitable for lamination to back printed polycarbonate, polyester, and other graphic overlay materials
- Used in transportation, appliance, electronic and other industries
- Used where opacity of the adhesive layer is helpful to eliminate graphic ink flood coats or to facilitate backlighting

Opaque Attachment Tape Product Constructions

| Product | Adhesive µm | Carrier | Adhesive | Liner |
|---------|-------------|---|-------------|----------------------|
| 7956MWS | 50µm 200MP | 50µm PET (White, vapour coated One side) | 50µm 200MP | 58# Polycoated Kraft |
| 7966MWS | 50µm 200MP | 50µm PET (White, vapour coated One side) | 127µm 200MP | 58# Polycoated Kraft |

200MP Adhesive Product Constructions

| Product | Adhesive µm | Liner µm | Liner Type | Description |
|---------|-------------|----------|-----------------------|---|
| 467MP | 50 | 100 | # 58 Polycoated Kraft | Graphic attachment and general industrial joining. Industry standard |
| 9667MP | 50 | 158 | # 58 Polycoated Kraft | Same as 3M 467MP on heavy, lay-flat liner for kiss cutting. |
| 7952MP | 50 | 100/100 | # 58 Polycoated Kraft | Double-lined 3M laminating adhesive 467MP. |
| 468MP | 127 | 100 | # 58 Polycoated Kraft | Industry standard for graphic attachment and die cut parts |
| 9668MP | 127 | 158 | # 58 Polycoated Kraft | Same as 3M 468MP on heavy, lay-flat liner. |
| 7955MP | 127 | 100/100 | # 58 Polycoated Kraft | Double-lined 3M laminating adhesive 468MP. For selective die cutting. |

• Important notice for purchasers:

All statements, technical information and recommendations contained in this brochure and its inserts are based on tests, and are believed to be accurate. Accuracy and completeness of information cannot be guaranteed, however, and you should ensure that the product is suitable for its intended application before use. All questions of liability relating to these products are governed by the terms of the sale subject, where applicable, to prevailing laws.



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