

## 3M™ General Purpose Laminating Adhesive 9084 for Screen Printers



If you're looking for general purpose laminating adhesives, we have a new choice from a trusted name – 3M.

From advanced adhesive technology to economical, easy to use liners, 3M general purpose laminating adhesives are designed for maximum performance, both in the screen print shop and in the final end-use application.

Add to this Cadillac's logistics expertise and our custom converting facility and you have an unparalleled service for products and services for the screen print industry.

- ✓ Wide rolls available (1.0m or 1.5m)
- ✓ Custom widths converted by Cadillac
- ✓ Acrylic adhesive
- ✓ Non-woven tissue carrier
- ✓ Temperature performance:
  - ✓ Minutes/hours = 80°C
  - ✓ Days/weeks = 65°C
  - ✓ Minimum = - 30°C

*Call our Customer Service team now for more details: **01793 648500***



## *Application Ideas and Information*

3M™ General Purpose Laminating Adhesive 9084 is well suited to bonding to a variety of materials, such as papers, paints, plastics, metals and fabrics in non-demanding applications for lightweight graphics attachment.

### **Application Techniques**

1. Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure develops better adhesive contact & thus improves bond strength.

2. To obtain optimum adhesion, the bonding surfaces must be clean dry and well unified. A typical surface cleaning solvent is isopropyl alcohol & water. Use proper safety precautions for handling solvents.

3. Ideal tape application temperature range is 21°C to 38°C (70°F to 100°F). Initial tape application to surfaces at temperatures below 10°C (50°F) is not recommended because the adhesive becomes too firm to adhere readily. However once properly applied low temperature holding is generally satisfactory.

This technical information and data should be considered representative or typical only and should not be used for specification purposes. The information is intended as a guideline only. Users should carefully evaluate products for their application. The product above refers to 3M General Purpose Laminating Adhesive. Contact us for details of our full range.



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