

LEXAN™ SL2030T SHEET

PRODUCT DATASHEET

DESCRIPTION

LEXAN™ SL2030T is a UV-stabilized, transparent, polycarbonate sheet with a thermoform able masking on both sides. In addition to excellent optical performance, it offers outstanding impact resistance, good stiffness and strength, and ease of processing. Typical applications are: motor helmet visors, industrial visors and goggles, sport goggles, police helmet visors, sunglasses and bike helmets.

TYPICAL PROPERTY VALUES

PROPERTY	TEST METHOD	UNITS	VALUE
PHYSICAL			
Density	ISO 1183	g/cm ³	1.20
Water absorption, 50% RH, 23 °C	ISO 62	%	0.15
Water absorption, saturation, 23°C	ISO 62	%	0.35
MECHANICAL			
Yield stress 50 mm/min	ISO 527	MPa	>60
Yield strain 50 mm/min	ISO 527	%	6
Nominal strain at break 50 mm/min	ISO 527	%	>100
Tensile modulus 1 mm/min	ISO 527	MPa	2300
Flexural strength 2 mm/min	ISO 178	MPa	90
Flexural modulus 2 mm/min	ISO 178	MPa	2300
IMPACT			
Charpy impact, notched 23°C, 3.0 mm	ISO 179/1eA	kJ/m ²	75
Izod impact, unnotched 23°C, 3.0 mm	ISO 180/1U	kJ/m ²	NB
Izod impact, notched 23°C, 3.0 mm	ISO 180/1A	kJ/m ²	70
THERMAL			
Vicat softening temperature, rate B/120	ISO 306	°C	145
Temperature of deflection under load (type A), 1.8 MPa, flat	ISO 75-2	°C	127
Thermal conductivity	ISO 8302	W/m.°C	0.2
Coefficient of linear thermal expansion, 23-55°C	ISO 11359-2	1/°C	7x10 ⁻⁵
Ball pressure test 125 ±2°C	IEC 60695-10-2	-	Pass
ELECTRICAL			
Volume resistivity	IEC 60093	Ohm.cm	>10 ¹⁵
Dielectric strength, in oil, 3.2 mm	IEC 60243-1	kV/mm	18

◆ These property values have been derived from LEXAN™ resin data for the material used to produce this sheet product.

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CHEMICAL RESISTANCE

LEXAN SL2030T sheet has sufficient resistance to most mineral oils, greases, aliphatic hydrocarbons and acids under low or moderate stress levels. In applications where it will come into contact with these or other aggressive chemicals, specific (application related) testing of the material is strongly recommended.

PRODUCT AVAILABILITY

TEXTURE	GAUGES (MM)	COLOR
polished/polished	0.75	112 (transparent)
	1.00	
	1.50	
	2.00	
	3.00	

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