

LEXAN™ FR63 FILM

PRODUCT DATASHEET

DESCRIPTION

LEXAN FR63 flame-retardant film is a clear, thin-gauge polycarbonate film with a matte finish on one side and a polish finish on the other and a UL94 V-0 listing to meet the stringent requirements in a wide range of electrical, electronic and transportation applications. LEXAN FR63 film offers ease of thermoforming, hydroforming, embossing, die-cutting, folding and bending and is very suitable for applications such as printed circuit board insulation, backlit aircraft in-flight panels and displays, business equipment insulation, computer rack partitions, TV and monitor insulation.

TYPICAL PROPERTY VALUES

PROPERTY	ASTM TEST METHOD	UNITS (USCS)	VALUE	ISO TEST METHOD	UNITS (SI)	VALUE
MECHANICAL						
Tensile Strength @ Yield	ASTM D882	psi	10000	ISO 527	MPa	70
Ultimate	ASTM D882	psi	8700	ISO 527	MPa	60
Tensile Modulus	ASTM D882	psi	319000	ISO 527	MPa	2200
Tensile Elongation at Break	ASTM D882	%	100-160	ISO 527	%	100-155
Tear Strength						
Initiation	ASTM D1004	lb/mil	1.4-1.8		kN/m	298
Propagation	ASTM D1922	g/mil	30-55		kN/m	16
Puncture Resistance (Dynatup)	ASTM D3763	ft-lb	9		J	12
Fold Endurance (MIT)						
0.010" (0.25 mm)	ASTM D2176-69	double folds	NA			
0.020" (0.50 mm)	ASTM D2176-69	double folds	15			
THERMAL						
Coefficient of Thermal Conductivity	ASTM D5470	Btu/hr/ft ² /°F/in	1.35		W/m ² K	0.2
Coefficient of Thermal Expansion	ASTM E831	(x10 ⁻⁵ /°F)	3.2	ISO 11359	(x10 ⁻⁵ /°C)	5.8
Specific Heat @40°F (4°C)	ASTM E1269	Btu/lb/°F	0.3		KJ/Kg-°C	1.25
Glass Transition Temperature	ASTM D3417 / D3418	°F	307	ISO 11357	°C	153
Vicat Softening Temperature, B	ASTM 1525-00 modified	°F	347			
Heat Deflection Temp. by TMA at 1.8 Mpa		°F	290	ISO 75 Modified	°C	145
Shrinkage at 302°F (150°C)	ASTM D1204	%	0.02		%	0.02
PHYSICAL						
Density	ASTM D792	slug/ft ³	2.6	ISO 1183	kg/m ³	1.344
Water Absorption, 24 hrs.	ASTM D570	% change	0.28	ISO 62	% change	0.28
Surface Energy	ASTM D5946-01	-	36			
Surface Tension	Dyne Pens	Dyne	38-40			
Pencil Hardness	ASTM D3363	-	b-hb			
Taber Abrasion	ASTM D1044	delta Haze	25			

PROPERTY	ASTM TEST METHOD	UNITS (USCS)	VALUE	ISO TEST METHOD	UNITS (SI)	VALUE
OPTICAL						
Refractive Index @77°F (25°C)	ASTM D542A	-	1.6			
Light Transmission	ASTM D1003	%	88.2			
Yellowness Index	ASTM D1925	%	1.1			
Haze	ASTM D1003	%	88			
Gloss over Flat Black min/max @ 60°	ASTM D523-60	-	10	ISO 2813	-	10
ELECTRICAL						
Dielectric Strength in oil, short time @ 72°F (23°C), 10 mils (0.25mm)	ASTM D149-97a Method A	kV/mil	1.5	IEC 60243	kV/mm	59
Dielectric Constant						
@ 60 Hz	ASTM D150	-	2.9	IEC 60250	-	2.9
@1,000,000 Hz	ASTM D150	-	2.8	IEC 60250	-	2.8
Dissipation Factor						
@ 60 Hz	ASTM D150	-	0.0026	IEC 60250	-	0.0026
@1,000,000 Hz	ASTM D150	-	0.0117	IEC 60250	-	0.0117
Volume Resistivity	ASTM D257	Ω-cm	1.00E+17	IEC 60093	Ω-cm	1.00E+17
Surface Resistivity	ASTM D257	Ω/square	1.00E+16	IEC 60093	Ω/square	1.00E+16
Arc Resistance, Tungsten						
Electrodes	ASTM D495	s	64			

- ◆ These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local SABIC representative or the SABIC Quality Services Department.

Reported Values are based on 0.250 mm (0.010") thickness unless otherwise noted.

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MANUFACTURING SPECIFICATIONS

NOMINAL GAUGE RANGES	MIN./MAX LIMIT OF NOMINAL
0.010" (0.250 mm)	-/+ 10%
0.015 - 0.030" (0.375 - 0.750mm)	-/+ 5%

Color Code:

Clear :116 (CL)

UL FILE NUMBERS: [E121562](#), [E207780](#)

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