



Melinex<sup>®</sup>  
polyester film

**Melinex<sup>®</sup> 401**

**Product Description**

Melinex<sup>®</sup> 401 is a sparkling clear film with good handling qualities. Melinex<sup>®</sup> 401 is supplied in knurled reel form and is currently available at 50, 75 and 100 micron.

**Typical Applications**

Melinex<sup>®</sup> 401 is specially treated to give a slippery surface on one side, is suitable for applications where very high transparency is important.

**General Information**

As per Article 3(3) of the REACH regulation (EC) No 1907/2006 Melinex<sup>®</sup> 401 film is classified as an article. There are no substances intended to be released from the above film under normal, reasonably foreseeable conditions of use, as defined by Article 7(1).

**Food Contact Advice**

Melinex<sup>®</sup> 401 has not been assessed against Food Contact Legislation

**Film Properties**

Property	Unit	Typical Values			Test Method
General		50	75	100	
Thickness	micron	50	75	100	DTF Method
Area Yield	m <sup>2</sup> /kg	14.4	9.6	7.2	DTF Method
Relative Density (23°C)		1.4			Based on ASTM D1505-79
Mechanical		50	75	100	
Tensile Strength at Break	kgf/mm <sup>2</sup>	MD 18.5	TD 24		Based on ASTM D882-83
Elongation at Break	%	MD 150	TD 100		Based on ASTM D882-83
Slip (coefficient of static friction)	treated to untreated	0.6			Based on ASTM D1894-78
F5	kgf/mm <sup>2</sup>	MD 10.5	TD 10.5		Based on ASTM D882-83
Optical		50	75	100	
Haze	%	<0.6	<1	<1	Based on ASTM D1003-77
Thermal		50	75	100	
Upper Melt Temperature	°C	255-260			Based on ASTM E794-85
Coefficient of thermal expansion	ppm/K	19			Based on ASTM E831-06 between 20-50°C
Shrinkage (at 150°C/30 mins)	%	MD 1	TD 0.7		Based on ASTM D1204-78

## Disposal Advice

Disposal of Melinex® 401 does not present special disposal problems. Where waste occurs in a clean, uncontaminated form it can be recycled. In most circumstances, once Melinex® 401 has been laminated, coated, printed or metallised, incineration with Energy Recovery is the most environmentally efficient recovery route. Melinex® 401 can also be burned in an incinerator with normal refuse or can be buried as a relatively inert material in a landfill. The disposal method should comply with appropriate local and country regulations.

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Caution: Do not use in medical applications involving permanent implantation in the human body. For other medical applications, see "DuPont Teijin Films Medical Caution Statement", H-50102-3-DTF and H-50103-3-DTF.

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